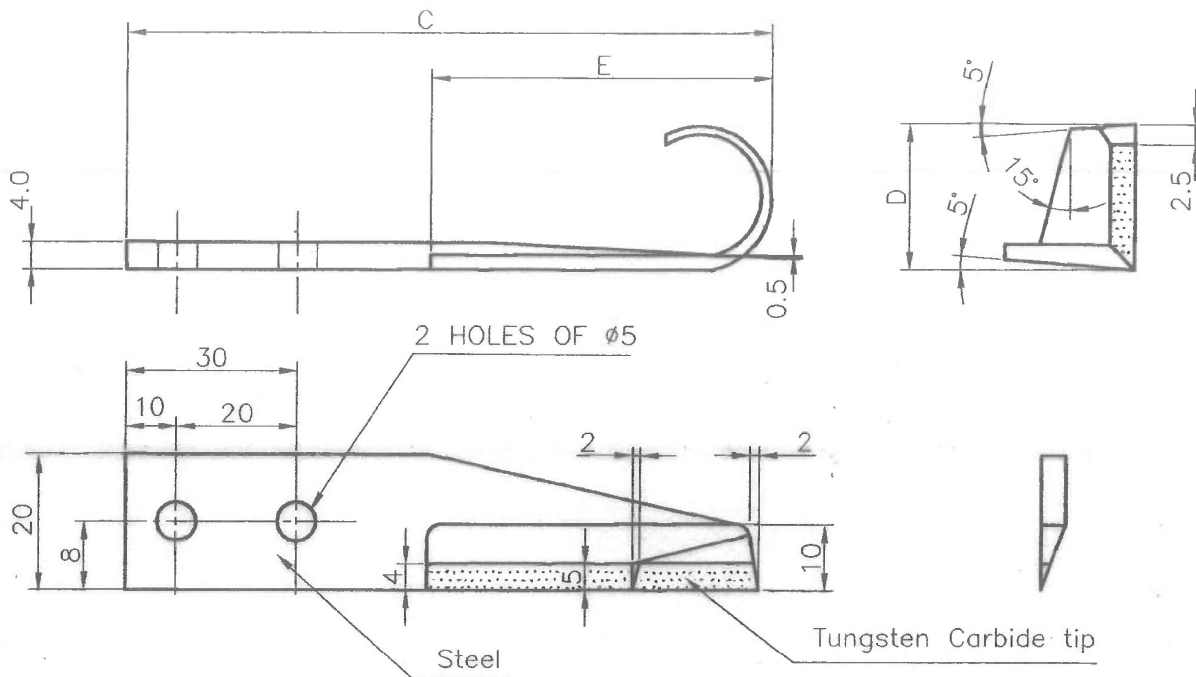


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OF THE COMPANY



1. STEEL TO CONFORM TO GRADE 2C55 (EN9) (CONDITION QT)
AS PER BSEN 10083-1:1991
2. CARBIDE TIP TO CONFORM TO M40 OF IS : 2428 - 1964

- TOLERANCE : DIMENSION BELOW 30 ± 0.2
- TOLERANCE : DIMENSION ABOVE 30 ± 0.3

ITEM NO	D	C	E
A 1	8	135	85
A 2	9	135	85
A 3	10	135	85
A 4	11	135	85
A 5	12	135	85
A 6	13	135	85
A 7	14	135	85
A 8	15	135	85
A 9	16	135	85

TABLE 'A'

ITEM NO.	D	C	E
B 1	8	120	70
B 2	9	120	70
B 3	10	120	70
B 4	11	120	70
B 5	12	120	70
B 6	13	120	70
B 7	14	120	70
B 8	15	120	70
B 9	16	120	70

TABLE 'B'



BHARAT HEAVY ELECTRICALS LTD;

ELECTROPORCELAINS DIVISION
BANGALORE 560 012

	NAME	SIGN	DATE
DRN	B.S.S	<i>B.S.S</i>	06.02.03
CHD	G.A.R.R	<i>G.A.R.R</i>	06.02.03
APPD	S.S.P	<i>S.S.P</i>	06.02.03

DEPT	GRADE OF TOL. DIM.	SCALE	WEIGHT (kg)	REF. TO ASSY DRG.	ITEM No.	No. OF ITEMS
CODE	C/M/F	N.T.S	(Approx)			
TITLE	GENERAL TOOL (J) - FOR FINISHING (CARBIDE TIPPED)		CARD CODE	DRAWING No. 4 SK 2072	REV	00

CONTROLLED COPY

REF. DRG. No.

SIGN AND DATE

INVENTORY No.